

Primodan focuses on ROTOBLOCK

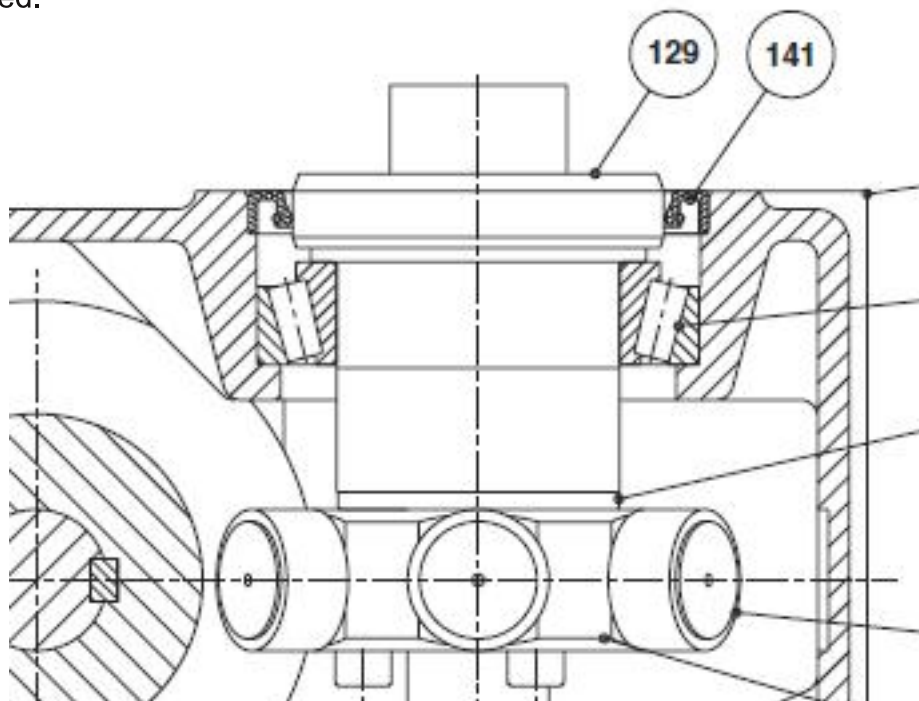
The indexing gear in your filling and dosing machine.

Lack of maintenance can result in accidents and work stoppages!

One of our customers experienced during the Christmas rush (!) several days of stoppages caused by lack of maintenance of their Rotoblock indexing gear.

Primodan have used Rotoblock indexing gear in all ROT-O-MIN and PRIMA filling and dosing machines produced since 1987.

Rotoblock indexing gears are in principle filled by the quantity and quality of oil for operation throughout the life of gear. At said customer fluid was entered into the gear unit, which thus became overfilled, because of leakage in a sealing ring (Service Handbook Item 141). The gear was "smeared" by a mixture of water, cleaning fluid and oil. The result was that gear stuck and had to be repaired.



We therefore urge all our customers to check their Rotoblock indexing gear for similar problems before it becomes critical.

At our website under 'Archives' - 'Manual' you can find "Rotoblock Services Handbook" for download: <http://www.primodan.dk/uploads/media/ServiceHandbook.pdf>

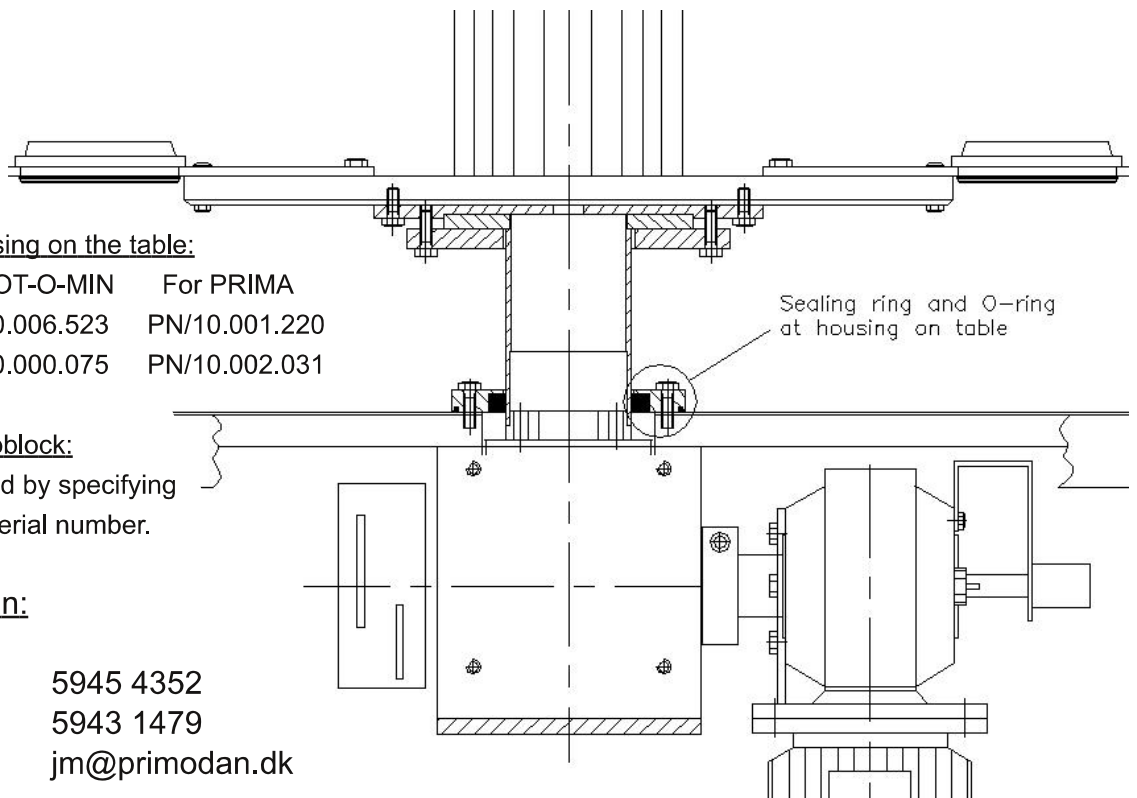
On most Rotoblock gears from size 80 and up, there is a plug used for oil level control. See Rotoblock Service Handbook page 13, Item No. 175.

In gears with the oil level control, it is fairly easy to check if water has penetrated into the gear. If liquid escapes when the plug is removed, the gear is over filled. If only a small quantity of pure oil escapes, there are probably no problems. Collect the excess liquid in a container and study the liquid.

If there is a large amount of fluid, and it seems like there is water in the oil, the oil sealing ring is probably leaking and water has penetrated into the gear. (oil + water = "mayonnaise")

In this case the Rotoblock must be removed from the machine and cleaned, checked and renovated. The sealing ring for the roundtable shaft at the housing on the table should also be replaced during this operation.

Quotations are offered for the entire operation.
We provide 1 year warranty on the repair of the Rotoblock.



Spare parts for housing on the table:

	For ROT-O-MIN	For PRIMA
O-Ring:	PN/10.006.523	PN/10.001.220
Sealing ring:	PN/10.000.075	PN/10.002.031

Spare parts for Rotoblock:

Can only be obtained by specifying Rotoblock type og serial number.

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